DuPont Refinish

PRODUCT REFERENCE GUIDE

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DuPont Refinish



PRODUCT REFERENCE GUIDE





INTRODUCTION

Introduction

This is a handy reference guide to the family of DuPont Refinish branded products, including DuPont" ChromaSystem" and Cromax® Pro—the most versatile refinishing systems in the collision repair industry.

How to use this guide

The guide is organized by product type, in the order in which a typical repair would be made, beginning with body repair products to primer and undercoat on up to color coat and clearcoat. This will make it easier for the user to locate information about a particular product by stock code # and name.

A table of contents and index have been included in the guide. Products in the guide are cross-referenced by page number in the index.

For more information

If you need more detailed information about DuPont Refinish products, refer to the ChromaSystem* Technical Manual which can be found online at dupontrefinish.com, or call 1-800-3-DUPONT.

RTS = Ready To Spray

VOC AP = VOC As Packaged

Lbs./gallon of volatile organic compounds (less wt. % water and exempt solvent).

VOC LE = Less Exempt

Lbs./gallon of volatile organic compounds (less wt. % water and exempt solvent), excluding the volume of water and exempt solvent.

Every effort has been made to ensure that the information in this guide is complete and accurate, however, product availability and specifications are subject to change at any time without prior notice.

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3900S™ DuPont™ First Klean™

First Klean" 3900S" is a fast-dry surface cleaner designed to speed initial surface preparation prior to sanding or bodywork. First Klean" 3900S" works well in removing wax, grease, silicone, dirt, tar, insect remnants, road film and pinstripe adhesives.

Sizes: Gallon 5 Gallon

Compliance:

6.5 lbs./gal. VOC AP



3909S™ DuPont™ Low VOC Final Klean™

Low VOC Final Klean" 3909S" is an ultra-low VOC (0.5 lbs./gal.), multi-purpose surface cleaner that leaves no surface residue. Its unique, clear formulation makes it excellent for dissolving water-soluble and surface contaminants. It dries quickly and won't affect tape or paint adhesion. It is recommended for use as a final cleaner for

all DuPont ChromaSystem topcoat systems. It works well on sanding sludge, grease smears, dirt, insect remnants, bird droppings, tree sap, silicone, salt/road film, tape adhesives, fingerprints and compound sludge. Not recommended for use with DuPont Cromax Pro.

Sizes:

Gallon

Compliance:

0.5 lbs./gal. VOC AP



3901S™ DuPont™ Final Klean™

Final Klean 3901S is a fast-dry surface cleaner formulated to speed final surface preparation prior to painting. Final Klean 3901S works well in removing sanding sludge, dust, fingerprints, and small amounts of grease and oil.

Sizes:

Gallon 5 Gallon

Compliance:

6.1 lbs./gal. VOC AP



3919S[™] DuPont[™] Prep-Sol[®] Cleaning Solvent

Prep-Sol® 3919S® is a cleaning solvent specifically designed for initial surface preparation before painting. Prep-Sol® 3919S® works well on the following difficult-to-remove elements: wax, grease, silicone, dirt, tar, insect remnants, road film and pinstripe adhesives.

Sizes:

Gallon 5 Gallon

Compliance:

6.5 lbs./gal. VOC AP

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39395[™] DuPont Lacquer and Enamel Cleaner

DuPont" 3939S" Lacquer and Enamel Cleaner is a cleaning solvent specifically designed for removing sanding sludge prior to painting. It will remove sanding sludge, dust, fingerprints, small amounts of grease and oil.

Sizes: Compliance:

Gallon 6.5 lbs./gal. VOC AP 5 Gallon



V-3921S™ DuPont Surface Cleaner 0.21 VOC

DuPont" V-3921S" Low VOC Final Klean" is an ultra-low VOC (0.21 lbs./gal.) multi-purpose surface cleaner that leaves no surface residue. Its unique formulation makes it excellent for dissolving water-soluble and light surface contamination. It dries quickly and won't affect tape or paint adhesion. *Designed for use with DuPont" Cromax** *Pro*

Sizes: Gallon

0.21 lbs./gal. VOC AP

Compliance:



Sizes:

Gallon

3949S[™] DuPont[™] Kwik Klean[™] Surface Cleaner

Kwik Klean" 3949S" is a low VOC waterborne surface cleaner that can be used prior to sanding. Kwik Klean" 3949S" works well on difficult-to-remove elements such as dirt, tree sap, insect remnants and salt/road film. Not recommended for use with DuPont" Cromax" Pro.

Compliance:

0.4 lbs./gal. VOC AP



A-3970S[™] / A-3990S[™] DuPont Multi-Purpose Aerosol Cleaner

Surface Klean" A-3970S" and A-3990S" are multi-purpose aerosol surface cleaners that leave no surface residue. The unique solvent blend in Surface Klean" A-3970S" is formulated for low-temperature conditions (i.e., 70°F). Surface Klean" A-3990S" is specially formulated

for high-temperature conditions (i.e., 90°F). Surface Klean is conveniently packaged in aerosol containers. It is recommended for use as a multi-purpose cleaner for all DuPont topcoat systems. The aerosol solvent blend was formulated to remove wax, grease, silicone, dirt, tar, insect remnants, sanding dust and compound sludge prior to topcoat.

Sizes:

A-3970S[™]: Net wt. 16 oz. A-3990S[™]: Net wt. 14 oz.

Compliance:

A-3970S[™]: 7.3 lbs./gal. VOC AP A-3990S[™]: 7.5 lbs./gal. VOC AP SANDING PASTE 10 PLASTIC REPAIR 11



2311S™ DuPont Sanding Paste

DuPont" 2311S" Sanding Paste is designed for preparing body panels for basecoat blends. It will allow the technician to abrade the repair surface efficiently with the yellow color giving a good visual aid in tracking the work. An added benefit to DuPont Sanding Paste is that the residue

can be removed effectively with water. Using 23115" will help minimize problems in panel preparation that can lead to poor blends.

Sizes: Mix Ratio: Compliance:
Net wt. 19 oz. Ready to use 0.5 lbs./gal. VOC AP



2320S[™] / A-2320S[™] DuPont Plastic Cleaner

DuPont" Plas-Stick" 2320S" is a ready-to-use cleaner for *unprimed* plastic parts. It is designed to remove mold release agents and other surface contaminants and eliminate static. Plas-Stick" 2320S" is critical to the success of the plastic repair procedure. Plas-Stick" A-2320S is designed to provide aerosol convenience

with the exceptional plastic parts cleaning of Plas-Stick® 2320S°. Plas-Stick® A-2320S° is interchangeable with Plas-Stick® 2320S°. Do not use to clean ABS or Lexan® (polycarbonate) because it will partially dissolve the substrate. Use DuPont® Plas-Stick® 2319S° Plastic-Prep instead.

Sizes:

2320S[™]: Quart, Gallon A-2320S[™]: Net wt. 11 oz.

Compliance:

2320S[™]: 6.6 lbs./gal. VOC AP A-2320S[™]: 5.8 lbs./gal. VOC AP



2310S™ DuPont Cleaning Paste

DuPont" Plas-Stick" 2310S" is a preparation paste that greatly reduces the need for pre-baking new, unprimed plastic parts. It eliminates the need to pre-wipe new plastic parts with plastic cleaning solvent. The result is increased productivity and a simpler process.

Sizes: Net wt. 20 oz. Mix Ratio: Ready to use Compliance: 0.1 lbs./gal. VOC AP PLASTIC REPAIR PLASTIC REPAIR



2319S™ DuPont™ Plas-Stick® Plastic Cleaner

Plas-Stick® 2319S™ Plastic-Prep is a ready-to-use plastic parts cleaner designed to remove mold release agents and other surface contaminants and eliminate static. Plas-Stick® 2319S™ Plastic-Prep is a critical step in the success of the plastic repair procedure. It is intended for

Compliance:

5.5 lbs./gal. VOC AP

use on primed plastic or primed fiberglass, ABS or Lexan® (polycarbonate) substrates.

Sizes: Mix Ratio: Quart Ready to use



2330S" / A-2330S" DuPont" Plas-Stick® Adhesion Promoter

Plas-Stick® 2330S" is a green-gray pigmented adhesion promoter for polyolefin or nonpolyolefin unprimed automotive plastics.

When combined with proper surface preparation, this product enhances the performance of DuPont "ChromaSystem" products on unprimed polyolefin or non-polyolefin plastic parts. It is recommended to prime or seal Plas-Stick® 2330S™ prior to topcoating for optimum flexibility. Plas-Stick® A-2330S™ is designed to provide aerosol convenience with the benefits of Plas-Stick® 2330S**

Sizes: 2330S™: Quart

Mix Ratio:

Ready to use A-2330S[™]: Can

Compliance:

2330S[™]: 6.6 lbs./gal. VOC RTS A-2330S[™]: 5.8 lbs./gal. VOC RTS



23225™ DuPont™ Plas-Stick® Adhesion Promoter

Plas-Stick® 2322S™ is an adhesion promoter for polyolefin or difficult-to-identify unprimed automotive plastics. When combined with proper

surface preparation, this product enhances the performance of DuPont "ChromaSystem" products on unprimed polyolefin plastic parts. Plas-Stick® 2322S™ must be primed or sealed prior to topcoating.

Sizes: Mix Ratio:

Quart

Compliance: Ready to use

6.6 lbs./gal. VOC RTS



23325™ DuPont™ Plas-Stick® Low VOC Plastic Adhesion Promoter

Plas-Stick® 2332S™ is a low VOC, gray pigmented adhesion promoter for polyolefin or non-polyolefin unprimed automotive plastics.

When combined with proper surface preparation, this product enhances the performance of DuPont™ ChromaSystem™ products on unprimed polyolefin or non-polyolefin plastic parts. Primer or sealer must be applied over Plas-Stick® 2332S™ prior to top coating for a durable finish.

Sizes: Quart

Mix Ratio:

Compliance: 4.5 lbs./gal. VOC RTS

Ready to spray

PLASTIC REPAIR 14 PLASTIC REPAIR 15



2340S™ DuPont™ Plas-Stick® Flexible Adhesion Sealer

Plas-Stick® 2340S® Flexible Adhesion Sealer is part of a system of products designed to improve adhesion, chip resistance and flexibility

of DuPont" ChromaSystem" products over semi-flexible and fully-flexible plastics, and also over metal parts due to its ability to absorb impact.

 Sizes:
 Mix Ratio:
 Compliance:

 Quart
 4:1:1
 4.1 lbs./gal. VOC RTS

System Components:

DuPont" ChromaPremier 1230XS" Activator
DuPont" ChromaPremier 12365S" Fast Reducer

Additives:

389S" Accelerator



2350S™ DuPont™ Plas-Stick® Flexible Additive

Plas-Stick* 2350S" Flexible Additive is designed for use in selected DuPont" ChromaSystem" undercoat, single-stage and clearcoat products. Plas-Stick* 2350S" is part of a system of products designed to improve the adhesion, chip resistance

and flexibility of ChromaSystem" products over semi-flexible and fully-flexible plastics.

 Sizes:
 Mix Ratio:
 Compliance:

 Quart
 Refer to
 3.5 lbs./gal. VOC AP

 Technical Manual
 3.5 lbs./gal. VOC LE

General Information:

Plas-Stick® 2350ST Flexible Additive is for use with the following products:

DuPont "ChromaSurfacer 7704S"

DuPont "ChromaSeal 7710S" / 7740S" / 7770S" 2K Urethane Primer-Filler

DuPont" ChromaOne® Single-Stage Basecoats

DuPont" ChromaClear® HC-2300S", G2-4500S", G2-4700S", 7779S", and

HC-7776S" Clearcoats
DuPont" ChromaPremier 32430S" Primer or 42410S" / 42440S" /

424700 Sediei

42470S™ Sealer

DuPont™ ChromaPremier® Single-Stage Basecoats

DuPont" ChromaPremier® 72200S" and 72500S" Clearcoats



V-2350S™ DuPont™ Plas-Stick® Low VOC Flexible Additive

Plas-Stick* V-2350S* Low VOC Flexible Additive is designed for use in selected DuPont* ChromaSystem* undercoat, single-stage and clearcoat products. Plas-Stick* V-2350S* is part of a system of products designed to improve

the adhesion, chip resistance and flexibility of ChromaSystem[®] products over semi-flexible and fully-flexible plastics.

Sizes: Mix Ratio: Compliance:
Quart Refer to 1.5 lbs./gal. VOC AP
Technical Manual 1.9 lbs./gal. VOC LE

General Information:

Plas-Stick® V-2350S® Flexible Additive is for use with the following products: DuPont® ChromaOne® High Solids Single-Stage

DuPont" ChromaSystem" Undercoats 3250S", 2810S", 2840S", 2870S" DuPont" ChromaClear" 2400S", HC-2300S", HC-4500S", HC-4700S",

LE 5100S". LE 5300S". Clearcoats

DuPont" ChromaPremier® 72100S" and 72500S" Clearcoats



2360S™ DuPont™ Plas-Stick® Flexible Matting Additive

Plas-Stick® 2360S® Flexible Matting Additive is designed for use in DuPont collision clears to reduce gloss and "flexibilize" the clearcoat.

Because Plas-Stick* 2360S" contains an elastic or flexible component, it is not necessary to add Plas-Stick* 2350S" Flexible Additive to "flexibilize" the flattened coating. This product allows the blended clearcoat to fit the "Specialty Coating" category in VOC-regulated areas under both anti-glare safety and elastomeric coating designations.

 Sizes:
 Mix Ratio:
 Compliance:

 Quart
 Ready to use
 4.3 lbs./gal. VOC AP

 4.3 lbs./gal. VOC LE
 4.3 lbs./gal. VOC LE





2361S™ DuPont™ Plas-Stick® Low VOC Flexible Matting Agent

DuPont" 2361S" Low VOC Matting Agent is designed for use in DuPont 2.1 VOC collision clears to reduce gloss. This product will maintain compliance where the clearcoat limit is 2.1 VOC.

Sizes: Mix Ratio:

Quart Ready to use

Compliance:

Ready to use 1.2 lbs./gal. VOC AP 2.1 lbs./gal. VOC LE



222S[™] DuPont Mid-Coat Adhesion Promoter

DuPont" 222S" is a ready-to-spray adhesion promoter for use over OEM clearcoat finishes. It can be especially helpful in areas that are difficult to sand.

Sizes:

Quart Gallon Mix Ratio: Ready to spray Compliance:

6.7 lbs./gal. VOC RTS



615S™ DuPont™ VariPrime® Self-Etching Primer

VariPrime® is a fast-drying, two-component, self-etching primer. It provides excellent corrosion resistance and direct-to-metal adhesion for spot, panel and overall repairs.

Sizes: Quart Mix Ratio:

Compliance:

5.9 lbs./gal. VOC RTS

Gallon 5 Gallon

System Components:

VariPrime® 616S" – Converter VariPrime® 620S" – Fast Converter

VariPrime® 614S" - Slow Converter

Additives:

Retarder: DuPont" 3979S" or 8100S" Acrylic Enamel Retarder





22860S[™] DuPont[™] ChromaPremier[®] Etch Primer

ChromaPremier® 22860S® Etch Primer is a two-component, self-etching primer that provides exceptional corrosion resistance and adhesion to bare metal. It delivers premium-quality results

over bare steel, galvanized and aluminum. Olive green ChromaPremier* 22860S* is a non-sanding, OEM approved acid etch primer that makes top-quality, direct-to-metal repair work more productive.

Sizes:	Mix Ratio:	Compliance:
Quart	1:1	6.2 lbs./gal. VOC RTS

Gallon

System Components:

ChromaPremier® 22805S™ Activator



2510S[™] / 2540S[™] / 2570S[™] / 2590CR[™] DuPont Epoxy DTM Primer-Sealer

DuPont Epoxy DTM Primer-Sealer is a twocomponent, non-isocyanate, non-sanding primer with corrosion resistance and excellent adhesion for direct-to-metal applications. DTM is available

in lead/chromate-free DuPont" ValueShade® for use under body filler, polyester putties, primer surfacers and topcoats. It is also available in an olive green chromate version.

Sizes:	Mix Ratio:	Compliance:
Gallon	2:1	4.5 lbs./gal, VOC RTS

System Components:

DuPont" 2580CR" Epoxy DTM CHROMATE CR (Olive Green)

DuPont" 2503S" DTM Activator-Low Temp
DuPont" 2505S" DTM Activator-Mid Temp
DuPont" 2507S" DTM Activator-High Temp
DuPont" 2509S" DTM Activator-Overall High Temp



2288oS™ DuPont™ ChromaPremier® Low VOC Etch Primer

ChromaPremier* 22880S* Low VOC Etch Primer is a two-component, self-etching primer that provides exceptional corrosion resistance and adhesion to bare metal. It delivers premium-

quality results over bare steel, galvanized and aluminum. Olive green ChromaPremier* 22880S" is a non-sanding, OEM approved acid etch primer that makes top-quality, direct-to-metal repair work more productive.

Sizes:	Mix Ratio:	Compliance:
Quart	2:1	5.5 lbs./gal. VOC RTS

System Components:

Gallon

ChromaPremier® 22806S™ Activator



V-2910S[™] / V-2940S[™] / V-2970S[™] DuPont Epoxy DTM Primer-Sealer 2.1 VOC

A two-component, non-isocyanate, non-sanding primer with superior corrosion resistance and excellent adhesion for direct-to-metal applications. Intended for use as a metal treatment under.

or a sealer over, DuPont primer surfacers. It can be applied over cleaned aluminum, galvanized steel and stainless steel, or over appropriately sanded or blasted carbon steel, sanded fiberglass and sanded OEM e-coat primers.

Sizes:	Mix Ratio:	Compliance:
V-2910S": Quart, Gallon	2:1	2.1 lbs./gal. VOC RTS
V-2940S [™] : Gallon		2.8 lbs./gal. VOC RTS
V-2970S": Gallon		

System Components:

DuPont"V-2905S" DTM Mid-Temp Activator DuPont"V-2907S" DTM High-Temp Activator

Additives:

Accelerator, Fish Eye Eliminator and Retarder: Not recommended. Reducer: Up to 5% DuPont* ChromaSystem* V-1075S* Reducer (where 2.1 VOC is required). Reducer: Up to 5% DuPont* ChromaPremier* 12375S* /

123855" / 123955" (where 2.8 VOC is required).



4004S[™] DuPont Ultra Productive Primer-Filler

DuPont" 4004S" 2K Ultra Productive Primer-Filler is designed for those shops seeking a highly productive 2K primer. Consistent speed to sanding of only 1 hour air dry provides increased

productivity during the repair process. This spot and panel primer-filler delivers excellent topcoat holdout, fast dry, minimum overspray and ease of sanding.

Sizes: Mix Ratio: Compliance

Gallon 4:1 4.5 lbs./gal. VOC RTS

System Components:

DuPont 4075 Ultra Productive Mid-Temp Activator DuPont 4095 Ultra Productive High-Temp Activator

Additives:

Reducer: DuPont" ChromaSystem" or DuPont" ChromaPremier" Reducer Flex Additive: DuPont" Plas-Stick* 4150S" Flexible Additive, Plas-Stick* 4950S" Flexible Additive



4910S[™] / 4940S[™] / 4970S[™] DuPont 2K Ultra Productive Primer-Sealer

DuPont" 4910S" / 4940S" / 4970S" 2K Ultra Productive Primer-Sealer is a high performance undercoat designed to provide excellent flow and leveling for spot, panel and

overall applications. When mixed with DuPont" Plas-Stick* 4950S" Flexible Additive, DuPont" 4910S" / 4940S" / 4970S" 2K Ultra Productive Primer-Sealer provides an excellent foundation for repairs on flexible parts. This product is an iso-free alternative to DuPont" ChromaPremier* Sealer.

Sizes: Mix Ratio: Compliance:

Gallon 3:1 4.2 lbs./gal. VOC RTS

System Components:

DuPont" 4965S" Low-Temp Activator DuPont" 4975S" Mid-Temp Activator DuPont" 4995S" High-Temp Activator

Additive:

Flex Additive: Plas-Stick® 4950S™ 2K Flexible Additive



4904S[™] DuPont 2K Ultra Productive Primer-Filler

DuPont" 4904S" 2K Ultra Productive Primer-Filler delivers 1 hour air dry sanding times. This spot and panel primer-filler provides excellent topcoat holdout, fast dry, minimum overspray and ease

of sanding in a high-build 2K primer-filler. When mixed with DuPont" Plas-Stick" 4950S" Flexible Additive, DuPont" 4904S" provides an excellent foundation for repairs on flexible substrates.

 Sizes:
 Mix Ratio:
 Compliance:

 Quart
 3:1
 3.2 lbs./gal. VOC RTS

 Gallon

System Components:

DuPont" 4965S" Ultra Productive Low-Temp Activator DuPont" 4975S" Ultra Productive Mid-Temp Activator DuPont" 4995S" Ultra Productive High-Temp Activator

Additives

Reducer: DuPont" ChromaSystem", DuPont" ChromaPremier® Reducer Flex Additive: Plas-Stick® 4950S" Flexible Additive



7701S[™] / 7704S[™] / 7707S[™] DuPont[™] ChromaSurfacer[™] Primer-Filler

DuPont" ChromaSurfacer" 7701S" / 7704S" / 7707S" Primer-Filler is a high build 2K Urethane Primer-Filler with a simple 4:1 mix ratio.
The primer has excellent holdout and shares

activator with DuPont" ChromaSeal® 7710S" / 7740S" / 7770S", DuPont" ChromaClear® G2-7779S", and ChromaClear® HC-7776S".

 Sizes:
 Mix Ratio:
 Compliance:

 7701S": Gallon
 4:1
 4.2 lbs./gal. VOC RTS

 7704S": Quart, Gallon
 7707S": Gallon

System Components:

ChromaBase° "4 to 1" 7765S" (60°F to 70°F) Activator-Reducer ChromaBase° "4 to 1" 7775S" (70°F to 80°F) Activator-Reducer ChromaBase° "4 to 1" 7785S" (80°F to 90°F) Activator-Reducer ChromaBase° "4 to 1" 7795S" (90°F to 100°F) Activator-Reducer

Additive:

DuPont" Plas-Stick® 2350S"



7710S[™] / 7740S[™] / 7770S[™] DuPont[™] ChromaSeal® 2K Urethane Sealer

ChromaSeal® 7710S® / 7740S® / 7770S® 2K Urethane Sealer is a two-component, highperformance sealer for high-quality spot, panel and overall repairs. It provides excellent leveling and topcoat holdout with fast flash for productivity.

This sealer allows you the option of "finesse" sanding for improved final finish. Not recommended for use with DuPont[™] Cromax[®] Pro

Sizes:	Mix Ratio:	Compliance:	
Quart	4:1	4.6 lbs./gal. VOC RTS	
Gallon			

System Components:

ChromaBase® "4 to 1" 7765S" (60°F to 70°F) Activator-Reducer ChromaBase® "4 to 1" 7775S" (70°F to 80°F) Activator-Reducer ChromaBase® "4 to 1" 7785S" (80°F to 90°F) Activator-Reducer ChromaBase® "4 to 1" 7795S" (90°F to 100°F) Activator-Reducer

Additives:

Flex Additive: DuPont" Plas-Stick® 2350S" Flexible Additive



33430S™ DuPont™ ChromaPremier® Pro **Productive Primer-Filler**

All the quality of a high-build primer with the cure speed of a spot primer. Designed for high-volume collision repair shops that really want to speed up processing time.

Sizes:	Mix Ratio:	Compliance:
Gallon	4:1:1	4.8 lbs./gal. VOC RTS

System Components:

DuPont 14301S Productive Primer Activator DuPont" 14304S" Productive Activator, Fast DuPont" 14375S" Productive Reducer, Faster DuPont" 14385S" Productive Reducer, Normal

Additives:

Flex Additive: DuPont" Plas-Stick" 2350S" Flexible Additive



424005"/424105"/424405"/424705" DuPont™ ChromaPremier® Urethane **Premier Sealer**

ChromaPremier® 42400S" / 42410S" / 42440S" / 42470S™ Premier Sealer is a three-component. high-performance sealer for premium-quality spot,

4.6 lbs./gal. VOC RTS

panel and overall repairs. It provides excellent leveling and toncoat holdout. Allows you the option of "finesse" finish sanding

Sizes:	Mix Ratio:	Compliar	ıce:	
promote	faster topcoat hiding	g in fewer coa	its and be	etter matches.
for added	productivity. Uses	DuPont [™] Value	Shade° te	echnology to
copoodt	oracati i morro joa	and option of		g

System Components:

ChromaPremier® 12305S™ Activator ChromaPremier® 42455S" Low-Temp Reactive Reducer ChromaPremier® 42475S® Mid-Temp Reactive Reducer ChromaPremier® 42495S™ High-Temp Reactive Reducer

4:1:1.5

Additives:

Gallon

Flex Additive: DuPont" Plas-Stick 2350S Flexible Additive



LE 3004S™ DuPont™ ChromaSurfacer™ 2K Primer Surfacer 2.1 VOC

DuPont™ LE 3004S™ 2K Primer-Filler is designed for collision shops that require a high-build primer-filler that is easy to apply and sand. This primer is designed to provide excellent

S

fill capacity, and is the foundation for high-quality lifetime warranty repairs.

Sizes:	Mix Ratio:	Compliance:
Gallon	4:1	2.1 lbs./gal. VOC RT

System Components:

DuPont" LE 3075S" DuPont" LF 3095S"



LE 3404S™ DuPont PremierFiller Urethane Primer Filler 2.1 VOC

DuPont[™] LE 3404S[™] High Build Primer Filler is designed for collision shops that require a high-build primer-filler that is easy to apply and sand. This primer is designed to be a workhorse

product that provides excellent fill capacity, and is the foundation for high-quality lifetime warranty repairs. Recommended for use with DuPont™ Cromax® Pro.

Sizes:	Mix Ratio:	Compliance:
Quart	4:1	2.1 lbs./gal. VOC RTS

Gallon

System Components:

DuPont" LE 1165S" Low-Temp Activator (60°F to 70°F) DuPont" LE 1175S" Mid -Temp Activator (70°F to 80°F) DuPont" LE 1185S" High-Temp Activator (80°F to 90°F) DuPont" LE 1195S" Very High-Temp Activator (over 90°F)

Additives:

DuPont" V-2350S"



LE 3010S" / LE 3040S" / LE 3070S" DuPont™ ChromaSeal® 2K Sealer 2.1 VOC

DuPont[™] LE 3010S[™] / LE 3040S[™] / LE 3070S[™] 2K Primer Sealer is designed for collision shops to provide excellent flow and leveling for spot, panel and overall repairs. This sealer is

designed to deliver exceptional topcoat holdout and minimal overspray during application. Recommended for use with DuPont[™] Cromax[®] Pro.

Sizes: Mix Ratio: Compliance: Gallon 3.1 2.1 lbs./gal. VOC RTS

System Components: DuPont" LF 30X5S" Activator

Primer Fillers/Surfacers

	Mix Ratio	Recommended Number of Coats	Flash Between Coats	Air Dry Time to Sand	Air Dry Time to Topcoat	Force Dry Recommendations
National Rule						
DuPont™ 4004S™	4:1	3 medium wet coats	5–10 mins.	1 hr.	1 hour	30 mins. @ 140°F
DuPont™ 4904S™	3:1	3 medium wet coats	5–8 mins.	1 hr.	1 hour	30 mins. @ 140°F
DuPont™ 7704S™	4:1	3 medium wet coats	7–10 mins.	2 hrs.	2 hours	30 mins. @ 140°F
DuPont™ 33430S™	4:1:1	3 medium wet coats	7–10 mins.	90 mins.	90 mins.	30 mins. @ 140°F
DuPont™ 32430S™	5:1:1	3 medium wet coats	7–10 mins.	90 mins.	90 mins.	30 mins. @ 140°F
2.1 VOC						
DuPont™ 3250S™	3:1:1	3 medium wet coats	7–10 mins.	2 hrs.	2 hrs.	30 mins. @ 140°F
DuPont [™] V-4904S	3:1	3 medium wet coats	7–10 mins.	<2 hrs.	<2 hrs.	30 mins. @ 140°F

Primer Sealer

	Mix Ratio	Air Dry Time to Nib Sand (1 Coat)	Air Dry Time to Topcoat (1 Coat)	Force Dry Recommendations	Special Notes
National Rule					
DuPont™ 2540S™	2:1	30–60 mins.	20–30 mins.	30 mins. @ 140°F	
DuPont [™] 4940S [™]	3:1	15–20 mins.	20–30 mins.	10 mins. @ 140°F	
DuPont™ 7740S™	4:1	15 mins.	20 mins.	Not recommended	Must be sanded if allowed to dry longer than 16 hours
DuPont™ 42440S™	4:1:1.5	15–30 mins.	20–30 mins.	10 mins. @ 140°F	
2.1 VOC					
DuPont™ V-2940S™	2:1	45–90 mins.	30 mins.	30 mins. @ 140°F	
DuPont" LE 3040S"	3:1	20 mins.	20 mins.	10 mins. @ 140°F	

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DuPont™ Cromax® Pro Waterborne Basecoat

Cromax® Pro Waterborne Basecoat delivers single-visit application with 1.5-coat coverage for the majority of colors and no flash time between coats to reduce steps in the repair process. Colors are clean and bright to easily and accurately match OE finishes.

Mix Ratio:

Varies 10-20% reduction

Compliance:

3.5 lbs./gal. VOC MAX RTS

System Components:

DuPont" WB2040" Cromax® Pro Controller - Standard Condition DuPont" WB2043" Cromax® Pro Controller - Low Humidity

DuPont® WB2091® Cromax® Pro Blender

Additives:

Activator: Cromax® Pro WB2075® Activator



DuPont™ ChromaBase® Basecoat

Easiest-to-use solventborne basecoat with best-in-class metallic flake control for outstanding blending performance. Reliable quality for basecoat repairs in solid, metallic, pearl and special-effect colors.

Mix Ratio:

1:1

Compliance:

6.3 lbs./gal. VOC MAX RTS

System Components:

DuPont Basemaker 7160S - Low Temp DuPont Basemaker 7175S - Mid Temp DuPont" Basemaker® 7185S" - High Temp DuPont" Basemaker® 7195S" - Very High Temp

Additives:

DuPont" 12305S" Activator (optional) DuPont" 7775S" Activator-Reducer (optional)



DuPont™ ChromaPremier® Basecoat

Premium appearance and productivity for customer satisfaction and shop productivity. Best solvent-borne basecoat for premiumquality repairs in all color ranges.

Mix Ratio:

1:1 or 2:1 with DuPont "Basemaker" plus DuPont" 12305S" Activator added in 1-oz. Activator per ready-to-spray quart of color ratio.

Compliance: 6.2 lbs./gal. VOC MAX RTS

Compliance:

5.9 lbs./gal. VOC

System Components:

ChromaPremier® 12305S" Activator DuPont" Basemaker® 7160S" - Low Temp DuPont" Basemaker" 7175S" - Mid Temp DuPont Basemaker 7185S - High Temp DuPont Basemaker 7195S - Very High Temp



G9900S™ DuPont Super Jet Black Basecoat

A high-performance, high-productivity, factorypackaged basecoat with outstanding jetness. DuPont[™] ChromaSystem[™] G9900S[™] combines user-friendliness and ease of application with excellent coverage, along with smooth texture

and flow out. DuPont™ ChromaSystem™ G9900S™ is extremely jet black, with a blue-black side tone, and delivers superior performance to match high-end OEM black finishes.

Sizes: Mix Ratio:

Reduce DuPont" G9900S" 75-100% with Quart Gallon

DuPont" Basemaker". For optimum performance, RTS

DuPont" G9900S" should be activated with DuPont" ChromaPremier® 12305S" Activator in a ready-to-spray quart of color ratio.

System Components:

ChromaPremier® 12305S" Activator DuPont Basemaker 7160S - Low Temp DuPont Basemaker 7175S - Mid Temp DuPont" Basemaker® 7185S" - High Temp DuPont" Basemaker 7195S" - Very High Temp BASECOATS 30 SINGLE-STAGE TOPCOATS 31



69301S[™] DuPont[™] ChromaSystem[™] Basecoat Blender

ChromaSystem" 69301S" Basecoat Blender is formulated to give improved flake control and color control when blending, especially in light metallic and high metallic containing colors. In addition, ChromaSystem" 69301S" will provide improved edge wetting and improved edge melt-in for better blending performance.

Sizes:

Gallon

Compliance:

6.9 lbs./gal. VOC LE 6.6 lbs./gal. VOC AP



DuPont™ ChromaPremier® Single Stage

ChromaPremier® is a high-performance urethane single-stage topcoat with outstanding appearance. This high-build, high-gloss, premium single-stage topcoat combines productivity and user-friendliness with toughness and durability. ChromaPremier®

is designed for spot, panel and overall repairs of OEM solid color single-stage finishes in a downdraft, force-dry environment.

Mix Ratio:

3:1 4.7 lbs./gal. VOC MAX RTS

Compliance:

System Components:

ChromaPremier® Urethane Single Stage ChromaPremier® 12305S® Activator ChromaPremier® 12303S® Activator ChromaPremier® 12307S® Activator

Additives:

Accelerator: DuPont™ 389S™

Fish Eye Eliminator: DuPont" 459S" Additive

Flex Additive: DuPont" Plas-Stick" 2350S" Flexible Additive

Reducer: Up to 5-10% of the appropriate ChromaPremier® Reducer

may be added if desired to increase flow and leveling.

ChromaPremier* 123655" Fast Reducer ChromaPremier* 123755" Medium Reducer ChromaPremier* 123855" Slow Reducer ChromaPremier* 123955" Very Slow Reducer



DuPont™ ChromaPremier® Single Stage 3.5

DuPont" Low VOC ChromaPremier* Single Stage "N" is a high-performance 3.5 VOC urethane single-stage topcoat with outstanding appearance. This high-build, high-gloss, premium low VOC single-stage topcoat combines productivity

and user-friendliness with application latitude and durability. Designed for spot, panel and overall repairs of OEM solid color single-stage finishes in a downdraft, force-dry environment.

Mix Ratio:

3:1 reduce up to 5-10%

System Components:

DuPont" Low VOC ChromaPremier" Single Stage "N" (3.5 VOC)

ChromaPremier® 52320N® Binder ChromaPremier® 52330N® Balancer

ChromaPremier® V-12307S® Mid-Temp Activator

High-Temp Activator
DuPont® ChromaSystem®
V-1075S® Reducer

Compliance:

3.5 lbs./gal. VOC MAX RTS

Additives:

Accelerator: DuPont" MasterTint" V-389S" Additive; use ¼-½ ounce per RTS quart. Fish Eye Eliminator: DuPont" V-459S" Additive; use ¼-½ ounce per RTS quart. Flex Additive: DuPont" Plas-Stick" V-2350S"; use 2 ounces per RTS quart. Reducer: ChromaSystem* V-1075S";

use up to 5-10%.

Retarder: Not recommended.



DuPont™ ChromaOne® Acrylic Urethane Single Stage

ChromaOne* single-stage is a productive acrylic urethane designed for spot, panel and overall repairs of OEM single-stage solid colors. It delivers good gloss and DOI, goes on easily and dries quickly.

Mix Ratio:

Compliance:

3:1:1 5.0 lbs./gal. VOC MAX RTS

System Components:

ChromaOne® 7005S" Activator

ChromaOne* 7065S" Low-Temp Reducer ChromaOne* 7075S" Spot/Panel Reducer ChromaOne* 7085S" Mid-Temp Reducer ChromaOne* 7095S" High-Temp Reducer ChromaOne* 7099S" Very High-Temp Reducer

Additives:

Accelerator: DuPont 389S

Fish Eye Eliminator: DuPont 459S Additive

Flex Additive: DuPont" Plas-Stick® 2350S" Flexible Additive



DuPont" ChromaPremier® V-G9900N" Super Jet Black SS Fac Pac 3.5 VOC

ChromaPremier® V-G9900N® Super Jet Black is a high-performance 3.5 VOC urethane single-stage topcoat with outstanding appearance. This high-build, high-gloss, premium low VOC

single-stage topcoat combines productivity and user-friendliness with application latitude and durability. Designed for spot, panel and overall repairs of OEM solid color, single-stage finishes in a downdraft, force-dry environment.

Sizes:

Mix Ratio:

Compliance:

Gallon 3:1, reduce up to 5-10%

3.5 lbs./gal. VOC MAX RTS

System Components:

V-1075S™ Reducer

ChromaPremier® V-12305S® Mid-Temp Activator
ChromaPremier® V-12307S® High-Temp Activator
DuPont® ChromaSvstem®

Additives:

Accelerator: DuPont* MasterTint* V-389S* Additive, use ¼-½ ounce per RTS quart. Fish Eye Eliminator: DuPont* V-459S* Additive; use ¼-½ ounce per RTS quart. Flex Additive: DuPont* Plas-Stick* V-2350S*, use 2 ounces per RTS quart. Reducer: ChromaSystem* V-1075S*, use up to 5–10%.

Retarder: Not recommended.



DuPont™ MasterTint® Vinyl

MasterTint* Vinyl Color is a fast drying, readyto-spray, low gloss flexible coating designed for specialty applications: interior and exterior vinyl and plastic; interior and exterior trim and painting applications; and may also be used as a striping paint. MasterTint* Vinyl Colors are available in the most popular trim, underhood, and specialty

colors in three levels of gloss: low, medium and high.

Sizes: Mix Ratio: Compliance:

DuPont" 304S": Quart Ready-to-spray 7.0 lbs./gal. VOC MAX RTS

DuPont" 305S": Quart, Gallon DuPont" 306S": Quart

System Components:

MasterTint® Mixing Colors

DuPont" 304S" Low Gloss Additive DuPont" 305S" Medium Gloss Additive DuPont" 306S" High Gloss Additive

Additives

Reducer: DuPont LacquerThinner

Retarder: DuPont" 3979S" Acrylic Lacquer Retarder

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2370S™ DuPont™ ChromaClear® Matted Clearcoat

ChromaClear® 2370S® is a versatile twocomponent matted clearcoat designed to achieve a semi-gloss appearance in refinishing

of OEM base/clear finishes. Further gloss control can be achieved by using DuPont 2360S.

Sizes: Mix Ratio: Compliance:

Quart 3:1 4.3 lbs./gal. VOC RTS

System Components:

DuPont" ChromaBase" "4 to 1" 7775S" Activator-Reducer

2360S" Flexible Matting Additive

ChromaClear® 2360S"



G2-4500S™ DuPont™ ChromaClear® Ultra Productive (Multi-Use)

ChromaClear" G2-4500S" boosts throughput and saves energy with a very short force-dry process. It is a three-component clear for use on spot, multipanel and overall repairs of OEM base/clear finishes.

Compliance:

Sizes: Mix Ratio:

Gallon 3:1:1 4.2 lbs./gal. VOC RTS

System Components:

ChromaClear* G2-4507S* Low-Temp Activator ChromaClear* G2-4508S* Medium-Temp Activator ChromaClear* G2-4509S* High-Temp Activator ChromaPremier* 12365S* Fast Reducer ChromaPremier* 12375S* Medium Reducer ChromaPremier* 12385S* Slow Reducer

ChromaPremier® 12395S" Very Slow Reducer

Additives:

Application Enhancer: DuPont 19379S

Accelerator: DuPont 3895

Fish Eye Eliminator: DuPont" 459S" or DuPont" 659S"

Flex Additive: DuPont" Plas-Stick® 2350S"



G2-4700S" DuPont" ChromaClear° Ultra Productive (Hyper Cure – Air Dry)

ChromaClear* G2-4700S* is an express bake, 4.2 VOC three-component clearcoat that can be used for spot and multi-panel repairs of OEM base/clear finishes.

Sizes: Mix Ratio: Compliance:
Gallon 3:1:1 4.2 lbs./gal. VOC RTS

System Components:

ChromaClear* G2-4507S* Low-Temp Activator ChromaClear* G2-4508S* Medium-Temp Activator ChromaClear* G2-4509S* High-Temp Activator ChromaPremier* 12365S* Fast Reducer ChromaPremier* 12375S* Medium Reducer ChromaPremier* 12385S* Slow Reducer ChromaPremier* 12395S* Very Slow Reducer

Additives:

Application Enhancer: DuPont 19379S

Accelerator: Not required

Fish Eve Eliminator: DuPont" 459S" or DuPont" 659S"

Flex Additive: DuPont" Plas-Stick® 2350S"



72200S[™] DuPont[™] ChromaPremier[®] Productive Clear

ChromaPremier* 72200S** Premium Productive Clear is a high-solids, three-component urethane clear for more productive premium-quality spot, panel and multi-panel repairs.

Sizes:Mix Ratio:Compliance:Gallon3:1:30%4.3 lbs./gal. VOC RTS

System Components:

ChromaPremier® 12303S® Production Activator

ChromaPremier* 12305S" Activator
ChromaPremier* 12365S" Fast Reducer
ChromaPremier* 12375S" Medium Reducer
ChromaPremier* 12385S" Slow Reducer
ChromaPremier* 12395S" Very Slow Reducer

Additives:

Accelerator: DuPont 389

Fish Eye Eliminator: DuPont 459S or DuPont 659S

Flex Additive: DuPont" Plas-Stick" 2350S"

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72500S[™] DuPont[™] ChromaPremier[®] Premium Appearance Clear

ChromaPremier" 72500S" is a high-solids, three-component urethane clear that delivers unsurpassed appearance for premium-quality panel, multi-panel and overall repairs.

Sizes: Mix Ratio:

Mix Ratio: Compliance: 2:1:10% 3.6 lbs./gal. VOC RTS

Quart Gallon

System Components:

ChromaPremier® 12303ST Production Activator

ChromaPremier* 12305S* Activator
ChromaPremier* 12365S* Fast Reducer
ChromaPremier* 12375S* Medium Reducer
ChromaPremier* 12385S* Slow Reducer
ChromaPremier* 12395S* Very Slow Reducer

Additives:

Accelerator: DuPont™ 389S™

Fish Eye Eliminator: DuPont" 459S" or DuPont" 659S"

Flex Additive: DuPont" Plas-Stick® 2350S"



72600S™ DuPont™ ChromaPremier® Premium Scratch Resistant Clear

ChromaPremier® 72600S® Premium Scratch Resistant Clear is a high-solids, three-component urethane clear that delivers excellent appearance, scratch- and mar-resistance for premium-quality panel, multi-panel and overall repairs.

Sizes:

Mix Ratio: Compliance:

Gallon 2:1:10% 4.1 lbs./gal. VOC RTS

System Components:

ChromaPremier* 12305S* Activator ChromaPremier* 12365S* Fast Reducer ChromaPremier* 12375S* Medium Reducer ChromaPremier* 12385S* Slow Reducer

Additives:

Fish Eye Eliminator: DuPont" 459S" or DuPont" 659S"

Accelerator: Not recommended.



74500S™ DuPont™ ChromaPremier® Pro Productive Clearcoat

For high-volume refinishing operations, ChromaPremier® Pro 74500S® is the best choice to get a "premium" appearance with simple, easy-to-handle application. With ChromaPremier® Pro 74500S®, handling and assembly can take place as soon as parts cool down.

Sizes: Mix Ratio: Compliance:

Gallon 2:1:1 4.2 lbs./gal. VOC RTS

System Components:

ChromaPremier® Pro 14304S" Fast Activator ChromaPremier® Pro 14305S" Normal Activator ChromaPremier® Pro 14306S" Slow Activator ChromaPremier® Pro 14375S" Fast Reducer ChromaPremier® Pro 14385S" Normal Reducer

Additives:

Application Enhancer: DuPont" 19379S"

Accelerator: DuPont" 389S"
Fish Eye Eliminator: DuPont" 659S"
Flex Additive: DuPont" Plas-Stick* 2350S"



74700S™ DuPont™ ChromaPremier® Pro Productive Express Clearcoat

For high-volume refinishing operations, ChromaPremier*Pro 74700S* is the best choice to get a "premium" appearance while moving more vehicles through the booth, using an "express bake" process.

Sizes: Mix Ratio: Compliance:

Gallon 2:1:1 4.2 lbs./gal. VOC RTS

System Components:

ChromaPremier* Pro 14304S* Productive Fast Activator ChromaPremier* Pro 14305S* Productive Normal Activator ChromaPremier* Pro 14306S* Productive Slow Activator ChromaPremier* Pro 14375S* Productive Fast Reducer ChromaPremier* Pro 14385S* Productive Normal Reducer

Additives:

Application Enhancer: DuPont" 19379S"
Accelerator: DuPont" 389S"
Fish Eye Eliminator: DuPont" 659S"
Flex Additive: DuPont" Plas-Stick* 2350S'

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748oS™ DuPont 2K Jambing Clear

DuPont 7480S 2K Jambing Clear is a twocomponent coating specially designed to edge parts and jambs. The product is very convenient, allowing you to use any DuPont ChromaClear. DuPont™ ChromaPremier® or DuPont™ ChromaBase® "4 to 1" activator There are no flash times between coats, which saves time and helps the technician to be productive.

Sizes:

Mix Ratio: Compliance:

Gallon 4.1 4.3 lbs./gal. VOC RTS

System Components:

Any DuPont" ChromaSystem" Activator

Additives:

Fish Eye Eliminator: DuPont" 459S" or DuPont" 659S"



G2-7779S™ DuPont™ ChromaClear® Multi-Mix™ Panel and Overall Clearcoat

Part of the DuPont™ ChromaBase® "4 to 1" system. ChromaClear® G2-7779S" is an easy-to-use, exceedingly versatile and user-friendly clearcoat that consistently delivers a nice, even appearance with a deep rich gloss that holds out over time.

4.3 lbs./gal. VOC RTS

Sizes:

Mix Ratio: Compliance:

Quart 4:1 Gallon

System Components:

ChromaBase® "4 to 1" 7765S" (60°F to 70°F) Activator-Reducer ChromaBase® "4 to 1" 7775S" (70°F to 80°F) Activator-Reducer ChromaBase® "4 to 1" 7785S" (80°F to 90°F) Activator-Reducer ChromaBase® "4 to 1" 7795S® (90°F to 100°F) Activator-Reducer

Additives:

Fish Eye Eliminator: DuPont" 459S" or DuPont" 659S"

Enhancer: DuPont 19379S

Flex Additive: DuPont" Plas-Stick® 2350S"



HC-7776S™ DuPont™ ChromaClear® Multi-Mix™ Snap Dry Clearcoat

Part of the DuPont™ ChromaBase® "4 to 1" system, ChromaClear® HC-7776S® is a very fast drying air dry clearcoat with a deep through-cure and good gloss.

Sizes: Quart Gallon Mix Ratio: Compliance: 4:1

4.3 lbs./gal. VOC RTS

System Components:

ChromaBase® "4 to 1" 7765S" (60°F to 70°F) Activator-Reducer ChromaBase® "4 to 1" 7775S" (70°F to 80°F) Activator-Reducer ChromaBase® "4 to 1" 7785S" (80°F to 90°F) Activator-Reducer ChromaBase® "4 to 1" 7795S" (90°F to 100°F) Activator-Reducer

Additives:

Fish Eve Fliminator: DuPont" 459S" or DuPont" 659S" Flex Additive: DuPont" Plas-Stick® 2350S®



LE 5100S™ DuPont™ ChromaClear® Multi-Panel Clearcoat 2.1 VOC

ChromaClear® LE 5100S™ Clearcoat is designed for panel and multi-panel repairs in air dry and low bake applications. ChromaClear® LE 5100S™ delivers high gloss, fast cure, fast dust-free times and lower overspray.

Sizes: Gallon Mix Ratio:

Compliance:

2:1 2.1 lbs./gal. VOC RTS

System Components:

ChromaClear® LE 1165S® Activator (65°F to 70°F) ChromaClear® LE 1175S" Activator (70°F to 80°F) ChromaClear® LE 1185S® Activator (80°F to 90°F)

Additives:

DuPont" V-389S" or DuPont" V-459S" DuPont V-2350S

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LE 5300S™ DuPont™ ChromaClear® Snap Dry Clearcoat 2.1 VOC

ChromaClear® LE 5300S® 2.1 VOC air dry clear has very low overspray and very fast dust-free attributes. It is a two-component spot and panel clear designed to increase production by maximizing energy savings and vehicle throughput. It is specially designed to provide

Compliance:

outstanding cure rates under air dry (2 hours @ 70°F) and express dry (10 minutes @ 120°F) processing conditions.

Sizes: Mix Ratio:

Gallon 4:1 2.1 lbs./gal. VOC RTS

System Components:

ChromaClear® LE 1165S" Activator (65°F to 70°F)
ChromaClear® LE 1175S" Activator (70°F to 80°F)
ChromaClear® LE 1185S" Activator (80°F to 90°F)

Additives:

DuPont" V-389S" or DuPont" V-459S"

DuPont" V-2350S"



2400S™ DuPont™ ChomaClear® 2.1 VOC Multi-Purpose Clearcoat

ChromaClear® 2400S® is a versatile, 2.1 VOC, two-component force dry clearcoat for use on spot, multi-panel and overall repairs of OEM base/clear finishes.

Sizes: Quart Gallon Mix Ratio:

Compliance:

4:1 2.1 lbs./gal. VOC RTS

System Components:

ChromaClear* 2465S" Very Low Temp Ultra Activator (<65°F) ChromaClear* 2475S" Low Temp Activator (65°F to 75°F) ChromaClear* 2485S" Mid Temp. Activator (75°F to 85°F) ChromaClear* 2495S" High Temp Activator (85°F to 95°F) ChromaClear* 2499S" Very High Temp Activator (>95°F)

Additives:

Accelerator: DuPont" V-389S"
Fish Eye Eliminator: DuPont" V-459S"
Flex Additive: DuPont" Plas-Stick* V-2350S"



721005™ DuPont™ ChromaPremier® Premium Appearance Clearcoat 2.1 VOC

ChromaPremier® 72100S" is a threecomponent 2.1 VOC urethane baking clearcoat. ChromaPremier® 72100S" delivers unsurpassed appearance for premium-quality panel, multi-panel and overall repairs.

Sizes:

Mix Ratio:

Compliance:

Gallon 3:1:10%

2.1 lbs./gal. VOC RTS

System Components:

ChromaPremier* V-12305S* Mid-Temp Activator (75°F to 85°F)
ChromaPremier* V-12307S* High-Temp Activator (85°F and above)
DuPont* ChromaSystem* V-1075S* Reducer

Additives:

Accelerator: DuPont" V-389S"
Fish Eye Eliminator: DuPont" V-459S"
Flex Additive: DuPont" Plas-Stick* V-2350S"



HC-2300S™ DuPont™ ChromaClear® Hyper-Cure Air Dry Clearcoat 2.1 VOC

ChromaClear® HC-2300S® is a 2.1 VOC air dry/ low bake clear that has low overspray and fast dust-free attributes. It is a two-component spot and panel clear designed to increase production by maximizing energy savings and vehicle throughput.

Sizes:

Mix Ratio:

Compliance:

Gallon 4:1 2.1 lbs./gal. VOC RTS

System Components:

ChromaClear® HC-2303S® Low-Temp Activator-Reducer ChromaClear® HC-2305S® Medium-Temp Activator-Reducer ChromaClear® HC-2307S® High-Temp Activator-Reducer

Additives:

Accelerator: DuPont" V-389S"
Fish Eye Eliminator: DuPont" V-459S"
Flex Additive: DuPont" Plas-Stick* V-2350S"

CLEARCOATS CLEARCOATS



7900S™ DuPont™ ChromaClear® Multi-Use Clear

ChromaClear® 7900S" is a versatile, twocomponent, urethane clearcoat for use in spot, panel and overall refinishing of OEM base/clear finishes. ChromaClear® 7900S™ provides easy application and good build in two coats, and is well suited for cross-flow and downdraft booth conditions.

Sizes:

Mix Ratio:

Compliance:

3.1 Gallon

4.3 lbs./gal. VOC RTS

Components:

ChromaClear® 7975S" Fast Activator-Reducer ChromaClear® 7985S® Medium Activator-Reducer ChromaClear® 7995S® Slow Activator-Reducer

Additives:

Accelerator: DuPont" 3895"

Fish Eye Eliminator: DuPont" 459S" or DuPont" 659S"

Enhancer: DuPont™ 19379S™

Flex Additive: DuPont" Plas-Stick® 2350S"



19301S™ DuPont Clearcoat Blender

DuPont™ 19301S™ Clearcoat Blender was developed to improve appearance of blends performed with DuPont ChromaClear.

Sizes:

Compliance:

Quart Gallon 6.9 lbs./gal. VOC LE 6.8 lbs./gal. VOC AP

Clearcoat

	Mix Ratio	Flash Between Coats	Air Dry Time to Handle	Air Dry Time to Polish		
National Rule						
DuPont [™] 2370S [™]	4:1 for semi-gloss; consult TDS for other gloss levels	8–10 mins.	3–4 hours	Not applicable		
DuPont [™] G2-4500S [™]	3:1:1	8–12 mins.	3-5 hours	3–5 hours		
DuPont" G2-4700S"	3:1:1	7–10 mins.	1.5–2 hours with ChromaClear® G2-4507S® ChromaClear® G2- 2-3 hours with 2-3 hours with 2-3 hours with			
DuPont™ 72200S™	3:1:30%	5 mins.	6 hours with ChromaPremier® 123055° 4 hours with ChromaPremier® 123035°	16 hours with ChromaPremier*12305S 4 hours with ChromaPremier* 12303S		
DuPont™ 72500S™	2:1:10%	12–15 mins.	6 hours with ChromaPremier® 12303S™	6 hours with ChromaPremier® 12303S®		
DuPont™ 72600S™	2:1:10%	15–20 mins.	Not applicable	Not applicable		
DuPont™ 74500S™	2:1:1	5 mins.	Not applicable	Not applicable		
DuPont™ 74700S™	2:1:1	5 mins.	45–60 mins.	1.5–2 hours		
DuPont™ 7480S™	4:1	None	1 hour	Not applicable		
DuPont [™] HC-7776S [™]	4:1	3–5 mins.	2 hours	2 hours		
DuPont [™] G2-7779S [™]	4:1	10 mins.	After overnight dry	After overnight dry		
DuPont™ 7900S™	3:1	10 mins.	After overnight dry	After overnight dry		
2.1 VOC	ı					
DuPont [™] LE 5100S [™]	2:1	5–8 mins. for air dry; 0–5 mins. for bake	4 hours 4–6 hou			
DuPont [™] LE 5300S [™]	4:1	3–5 mins. for air dry; 0–5 mins. for express bake	2 hours	2 hours		
DuPont™ 2400S™	4:1	10–15 mins.	16 hours	16 hours		
DuPont™ 72100S™	3:1:10%	15 mins.	Not applicable	Not applicable		
DuPont™ HC-2300S™	4:1	3–5 mins.	2 hours	2 hours		

Clearcoat

	Bake Schedule	Time to Handle After Bake	Time to Polish After Bake	Special Notes
National Rule				
DuPont [™] 2370S [™]	30 @ 140°F	After cool down	Not applicable	Scuff sand with 1200 grit if recoating after 24 hour dry
DuPont [™] G2-4500S [™]	15 @ 160°F	After cool down	After cool down	IR dry not recommended
DuPont" G2-4700S"	10 @ 120°F	30–60 mins. after cool down	30-60 mins. after cool down	Do not exceed recommended bake time to avoid die-back
DuPont" 72200S"	30 x 140°F with ChromaPremier° 12305S° 15 x 160°F with ChromaPremier° 12303S°	2 hours with ChromaPremier* 12305S* 1 hour with ChromaPremier* 12303S*	2 hours with ChromaPremier* 12305S" 1 hour with ChromaPremier* 12303S"	
DuPont [™] 72500S [™]	30 @ 140°F	4 hours with ChromaPremier* 12305S* 1.5 hours with ChromaPremier* 12303S*	4 hours with ChromaPremier® 12305S° 1.5 hours with ChromaPremier® 12303S°	ChromaPremier® 12305S® not recommended for air dry
DuPont™ 72600S™	30 @ 140°F	Next day	Next day	
DuPont™ 74500S™	15 @ 160°F	After cool down	After cool down	Air dry not recommended
DuPont™ 74700S™	10 @ 120°F	30 mins.	1 hour	Do not exceed 10 mins. bake time
DuPont™ 7480S™	Not recommended	Not applicable	Not applicable	May be used with any ChromaSystem® activator
DuPont™ HC-7776S™	15 @ 140°F	30 mins.	30 mins.	IR dry not recommended
DuPont [™] G2-7779S [™]	30 @ 140°F	4 hours	3 hours	
DuPont™ 7900S™	30 @ 140°F	2–3 hours	2–3 hours	
2.1 VOC				
DuPont [™] LE 5100S [™]	15 @ 140°F	2 hours	2 hours	Accelerator not recommended if force drying
DuPont [™] LE 5300S [™]	10 @ 120°F Express bake	1 hour	1 hour	IR dry not recommended
DuPont™ 2400S™	30 @ 140°F	After cool down	2 hours	IR dry not recommended
DuPont [™] 72100S [™]	30 @ 140°F	4 hours	4 hours	Air dry not recommended
DuPont™ HC-2300S™	10 @ 120°F	40 mins.	40 mins.	IR dry not recommended

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DuPont™ 105™ Lacquer Thinner

DuPont[™] 105[™] features and benefits:

- Lowest priced lacquer thinner for lower shop costs
- Highly effective equipment cleaning to boost shop productivity
- Virgin solvents to prevent process contamination and support problemfree paint application

Compliance:

7.0 lbs./gal. VOC LE/AP

Gallon 5 Gallon 16 Gallon 53 Gallon

Sizes:



DuPont™ 130™ Acetone

Zero VOC and virgin acetone for specialty cleaning and use as a VOC-exempt solvent by refinish professionals.

Sizes:

Gallon 5 Gallon 16 Gallon

Compliance:

6.6 lbs./gal. VOC LE 0.0 lbs./gal. VOC AP



DuPont[™] 107[™] Low VOC Gun & Equipment Cleaner

DuPont[™] 107[™] Low VOC Gun & Equipment Cleaner features and benefits:

- Low VOC (0.21 lbs./gal), low HAPS, and toluene free to meet the goals of environmentally friendly minded shops
- Very effective equipment cleaning to maintain shop productivity
- Virgin solvents to prevent process contamination and support problemfree paint application

Sizes:

Gallon 5 Gallon 16 Gallon

Compliance:

6.6 lbs./gal. VOC LE 6.2 lbs./gal. VOC AP



DuPont™ 311™ Lightweight Body Filler

DuPont" 311" Lightweight Body Filler is formulated for excellent adhesion to various exterior vehicle surfaces, including steel, galvanized steel, fiberglass, aluminum, e-coat, SMC, cured primer and other coatings. It dries quickly and is tack-free and easy to spread and sand.

Sizes:

Gallon 3 Gallon

Compliance:

1.6 lbs./gal. VOC LE/AP



Sizes: Gallon 3 Gallon

DuPont™ 313™ Premium Lightweight Body Filler

DuPont" 313" Premium Lightweight Body Filler is formulated for maximum adhesion to exterior automotive surfaces and offers exceptionally smooth application, superior dry times and sanding. It's tack-free and stain-free.

Compliance:

1.7 lbs./gal. VOC LE/AP



69301S[™] DuPont[™] ChromaSystem[™] Basecoat Blender

ChromaSystem 69301S Basecoat Blender is formulated to give improved flake control and color control when blending, especially in light metallic and high metallic containing colors. In addition, ChromaSystem 69301S will provide improved edge wetting and improved edge melt-in for better blending performance.

Sizes:

Gallon

Compliance:

6.9 lbs./gal. VOC LE 6.6 lbs./gal. VOC AP



DuPont™ 315™ Premium Glaze

DuPont" 315" Premium Glaze is a premium finishing glaze designed to fill minor imperfections in body filler. It may also be used to "finesse" other physical surface defects. It dries quickly, sands fast and easy, and provides an excellent surface for primer. DuPont" 315" adheres to various vehicle surfaces, including steel, galvanized steel, fiberglass, aluminum, e-coat, SMC, cured primer and other coatings.

Sizes:

Tube

Compliance:

1.5 lbs./gal. VOC LE 1.9 lbs./gal. VOC AP



193015™ DuPont Clearcoat Blender

DuPont 19301S Clearcoat Blender improves the appearance of blends performed with DuPont ChromaClear.

Sizes: Quart

Compliance:

Quart 6.9 lbs./gal. VOC LE Gallon 6.8 lbs./gal. VOC AP ADDITIVES 52 ADDITIVES 53



389S™ DuPont Accelerator

DuPont" 389S" Accelerator is designed to speed up the dry time and cure rate of DuPont" ChromaSystem" clearcoats. Use only in amounts recommended in Product Technical Data Sheets.

Sizes: Quart Gallon

Compliance:

8.1 lbs./gal. VOC LE/AP



V-389S™ DuPont Accelerator

DuPont" V-389S" Accelerator is designed to speed up the dry time and cure rate of highsolids and low VOC DuPont" ChromaSystem" clearcoats. Use only in amounts recommended in Product Technical Data Sheets.



Pint 0.0 lbs./gal. VOC LE/AP



2350S™ DuPont™ Plas-Stick® Flexible Additive

Plas-Stick* 2350S" Flexible Additive is designed for use in selected DuPont" ChromaSystem" undercoat, single-stage and clearcoat products. Plas-Stick* 2350S" is part of a system of products designed to improve the adhesion,

chip resistance and flexibility of ChromaSystem" products over semi-flexible and fully-flexible plastics.

Sizes: Compliance:

Quart 3.5 lbs./gal. VOC LE/AP



V-2350S™ DuPont™ Plas-Stick® Low VOC Flexible Additive

Plas-Stick* V-2350S* Low VOC Flexible Additive is designed for use in selected DuPont* ChromaSystem* undercoat, single-stage and clearcoat products. Plas-Stick* V-2350S* is part of a system of products designed to improve

the adhesion, chip resistance and flexibility of ChromaSystem® products over semi-flexible and fully-flexible plastics.

Sizes:

Compliance:

Quart 1.9 lbs./gal. VOC LE 1.5 lbs./gal. VOC AP



4150S™ DuPont™ Plas-Stick® 2K Flex-Additive

Plas-Stick* 4150S* 2K Flex-Additive is specially designed for use in DuPont* 4004S* 2K Ultra Productive Primer-Filler. Plas-Stick* 4150S* was designed to improve the adhesion, chip resistance and flexibility of Ultra Productive Primer over rigid, semi-flexible and fully-flexible substrates (metal and plastic).

Sizes:

Compliance:

Quart 3.2 lbs./gal. VOC LE/AP



V-459S™ DuPont Fish Eye Eliminator

An additive for low VOC topcoats and clearcoats to eliminate fish eyes, craters and other surface defects. DuPont" V-459S" will not increase ready-to-spray VOC.

Sizes: Pint

Compliance:

0.0 lbs./gal. VOC LE/AP



459S™ DuPont Anti-Cratering Additive

An additive for high-solids topcoats and clearcoats to eliminate fish eyes, craters and other surface defects.



Compliance:

6.6 lbs./gal. VOC LE/AP



659S™ DuPont Performance Additive

DuPont* 659S* Performance Additive is recommended for use in urethane topcoat or clearcoat products to prevent craters, mounds and other surface defects, as well as to improve flow and leveling.

Sizes:

Pint Quart Compliance:

7.0 lbs./gal. VOC LE/AP

ADDITIVES 56 AEROSOLS 5



19379S™ DuPont Application Enhancer

This additive will extend pot-life, may improve appearance and reduce orange peel. Can be used to reduce clearcoat hardness under high-temperature and high-humidity application conditions.

Sizes: Pint

Compliance:

2.1 lbs./gal. VOC LE 0.9 lbs./gal. VOC AP



A-2320S[™] DuPont[™] Plas-Stick[®] Plastic Cleaner

Plas-Stick* A-2320S* is a ready-to-use, unprimed plastic parts cleaner designed to remove mold release agents and other surface contaminants, and to eliminate static. *Do not use to clean ABS or Lexan** (polycarbonate).

Sizes:

Net wt. 11 oz. 5

Compliance:

5.8 lbs./gal. VOC LE/AP



A-2330S™ DuPont™ Plas-Stick® Plastic Adhesion Promoter

Plas-Stick* A-2330S* is a green-gray, lightly pigmented adhesion promoter for polyolefin or non-polyolefin unprimed automotive plastics. When combined with proper surface preparation, Plas-Stick* A-2330S* enhances the performance

of DuPont" ChromaSystem" products on unprimed polyolefin or non-polyolefin plastic parts. Great for repairing small areas of bare plastic without the need for a spray gun.

Sizes: Compliance:

Net wt. 15 oz. 5.8 lbs./gal. VOC LE/AP



A-3130S™ DuPont UVA Primer-Surfacer

DuPont" A-3130S" UVA Primer-Surfacer was developed for ultra-fast spot repair processes. It can be applied directly to metal with a very smooth surface and it dries quickly under low-intensity UV lamps. The entire coating is fully cured on exposure and it can be sanded immediately on cooling.

Sizes: Compliance:

Net wt. 12 oz. 4.2 lbs./gal. VOC LE 3.4 lbs./gal. VOC AP



A-3990S™ DuPont Multi-Purpose Aerosol Cleaner

DuPont" A-3990S" is a multi-purpose aerosol surface cleaner that leaves no residue. Great for removing difficult-to-clean contaminants on small spots. Formulated to provide optimum working times when shop temperatures are around 90°F.

Sizes:

Compliance:

Net wt. 14 oz. 7.5 lbs./gal. VOC LE/AP



A-3970S[™] DuPont Multi-Purpose Aerosol Cleaner

DuPont" A-3970S" is a multi-purpose aerosol surface cleaner that leaves no residue. Great for removing difficult-to-clean contaminants on small spots. Formulated to provide optimum working times when shop temperatures are around 70°F.

Sizes:

Compliance:

Net wt. 16 oz. 7.3 lbs./gal. VOC LE/AP



A-4114S[™] DuPont Etch Primer – Grav

DuPont" A-4114S" is a 1K etch primer for repairing small cut-throughs to bare metal incurred during vehicle pre-paint operations. The gray color is easier to cover and the aerosol packaging makes it convenient to use.

Sizes:

Compliance:

Net wt. 15 oz. 5.1 lbs./gal. VOC LE 3.3 lbs./gal. VOC AP



A-4115S™ DuPont Etch Primer – Green

DuPont[™] A-4115S[™] is a 1K aerosol etch primer for repairing small cut-throughs on bare metal incurred during vehicle pre-paint operations.

Sizes:

Compliance:

5.2 lbs./gal. VOC LE Net wt. 15 oz. 3.4 lbs./gal. VOC AP



A-4220S™ DuPont™ Quick Prime™ 1K Acrylic Primer - Light Gray

DuPont[™] A-4220S[™] QuickPrime[™] ValueShade[®] #2 Light Grav is an easy-to-use 1K acrylic primer designed to provide good fill and good adhesion to recommended substrates. It is intended for small areas and spot repairs that require limited spot prime applications.

Sizes:

Compliance: Net wt. 15 oz.

5.4 lbs./gal. VOC LE 4.2 lbs./gal. VOC AP



A-4119S™ DuPont Etch Primer - Black

DuPont[™] A-4119S[™] is a 1K aerosol etch primer for repairing small cut-throughs on bare metal incurred during vehicle pre-paint operations.



Compliance:

5.0 lbs./gal. VOC LE Net wt. 15 oz. 3.3 lbs./gal. VOC AP



A-4240S™ DuPont™ Quick Prime™ 1K Acrylic Primer - Grav

DuPont A-4240S QuickPrime ValueShade #4 Gray is an easy-to-use 1K acrylic primer designed to provide good fill and good adhesion to recommended substrates. It is intended for small areas and spot repairs that require limited spot prime applications.

Sizes:

Compliance:

Net wt. 15 oz. 5.4 lbs./gal. VOC LE

4.2 lbs./gal. VOC AP

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A-4260S[™] DuPont[™] Quick Prime[™] 1K Acrylic Primer – Dark Gray

DuPont" A-4260S" Quick Prime ValueShade*
#6 is an easy-to-use 1K acrylic primer designed
to provide good fill capacity and good adhesion
to recommended substrates. It is intended for
small areas and spot repairs that require limited
spot prime applications.

Sizes:

Net wt. 15 oz.

Compliance:

5.4 lbs./gal. VOC LE 4.2 lbs./gal. VOC AP



A-748oS™ DuPont Acrylic Trim and Jamb Clear

DuPont" A-7480S" is an easy-to-use, ready-to-spray coating designed for cosmetic repairs. It is a high build acrylic clear with outstanding application and appearance for a 1K aerosol.

Sizes: Compliance:

Net wt. 13.2 oz. 4.9 lbs./gal. VOC LE

4.0 lbs./gal. VOC AP



A-5099S™ DuPont Satin Black

DuPont" A-5099S" Satin Black is a 1K finish for automotive trim. It is the correct sheen of semi-gloss black to match most OEM bumpers and moldings. DuPont" A-5099S" is a fast-drying, general-purpose semi-gloss coating ideal for detailing.

Sizes:

Net wt. 15 oz.

5.2 lbs./gal. VOC LE 3.3 lbs./gal. VOC AP

Compliance:

■ Fast Mover Medium Mover

■ Very Fast Mover

Low Mover

Cromax® Pro Movement Guidelines

Cioillax P	to Movement Guidetines	■ Very Fast Mover	M Medium Mover
Stock Code	Product Description	Container Size	Movement Guidelines
Cromax [®] Pro	Color Tints		
WB01	White HS	1 Liter	V
WB02	White LS	1 Liter	M
WB03	Crystalline Frost	½ Liter	M
WB06	Black HS	1 Liter	V
WB07	Black LS	½ Liter	М
WB20	Violet	1 Liter	L
WB21	Violet Blue	½ Liter	M
WB24	Organic Blue	½ Liter	L
WB25	Blue HS	1 Liter	L
WB26	Blue LS	½ Liter	M
WB27	Green Shade Blue	1 Liter	M
WB28	Fast Blue	1 Liter	L
WB30	Blue Shade Green HS	1 Liter	L
WB31	Blue Shade Green	½ Liter	L
WB32	Yellow Shade Green	½ Liter	L
WB33	Green Gold	½ Liter	L
WB41	Opaque Yellow	½ Liter	L
WB43	Bright Yellow	½ Liter	L
WB45	Transparent Yellow	½ Liter	L
WB46	Orange Yellow	½ Liter	
WB53	Orange	½ Liter	
WB60	Bright Red	½ Liter	M
WB62	Blue Shade Red	1 Liter	M
WB63	Maroon	1 Liter	М
WB64	Magenta HS	1 Liter	M
WB65	Magenta LS	½ Liter	M
WB67	Red	½ Liter	
WB68	Dark Violet	½ Liter	Н
WB82	Yellow Oxide	½ Liter	М
WB84	Red Oxide	½ Liter	L
WB90	Transoxide Yellow	½ Liter	М
WB91	Transoxide Red	½ Liter	М
WB93	Transparent Brown	½ Liter	L
WB9900	Jet Black	1 Liter	Н

■ Fast Mover

M Medium Mover

■ Very Fast Mover

Low Mover

Cromax® Pro Movement Guidelines (continued)

LIUIIIAX PI	o movement duidetines (continued)	■ Very Fast Mover	M Medium Mover Low Move
Stock Code	Product Description	Container Size	Movement Guidelines
Cromax® Pro	Pearls		
WB1001	White Pearl	½ Liter	V
WB1002	Satin White Pearl	½ Liter	Н
WB1003	Blue Pearl	½ Liter	V
WB1004	Satin Blue Pearl	½ Liter	M
WB1005	Lilac Pearl	½ Liter	M
WB1006	Bluegreen Pearl	½ Liter	M
WB1007	Green Pearl	½ Liter	M
WB1008	Satin Green Pearl	½ Liter	
WB1009	Gold Pearl	½ Liter	Н
WB1011	Copper Pearl	½ Liter	M
WB1012	Red Pearl	½ Liter	Н
WB1013	Satin Red Pearl	½ Liter	М
WB1014	Rutile Red Pearl	½ Liter	М
WB1020	Crystal Silver EFX	½ Liter	М
WB1021	Galaxy Blue EFX	½ Liter	М
WB1022	Stellar Green EFX	½ Liter	L
WB1023	Sunbeam Gold EFX	½ Liter	L
WB1024	Radiant Red EFX	½ Liter	Н
WB1025	Fire Copper EFX	½ Liter	L
Cromax ^o Pro	Aluminums		
WB1030	Super Fine Aluminum	½ Liter	М
WB1031	Medium Fine Aluminum	1 Liter	Н
WB1032	Fine Bright Aluminum	1 Liter	V
WB1033	Fine Aluminum	1 Liter	Н
WB1035	Coarse Bright Aluminum	1 Liter	V
WB1037	Medium Coarse Aluminum	1 Liter	V
WB1039	Coarse Aluminum	1 Liter	V
WB1041	Very Coarse Aluminum	1 Liter	Н
WB1050	Brightness Adjuster	1 Liter	V
WB1078	Aluminum Gold	½ Liter	М
Cromax* Pro	Binders		
WB2010	Binder I	3.5 Liter	V
WB2020	Binder II	3.5 Liter	Н
WB2030	Viscosity Adjuster	3.5 Liter	V
Cromax* Pro			
WB2040	Standard Controller	3.5 Liter	V
WB2043	Low-Humidity Controller	3.5 Liter	М
WB2091	Blender	3.5 Liter	М
WB2075	Activator	½ Liter	Н

Low Mover

DuPont™ MasterTint® Movement Guidelines

DuPolit I	Master Filit Movement Guidetines	Very Fast Mover	er Low Mover
Stock Code	Product Description	Container Size	Movement Guidelines
DuPont [™] M	asterTints*		
801J [™]	High Strength White	Gallon	V
802J [™]	Low Strength White	Quart	Н
803J [™]	Crystalline Frost	Quart	L
805J [™]	Jet Black	Quart	V
806J [™]	High Strength Black	Quart/Gallon	Н
807J [™]	Low Strength Black	Quart	Н
808J [™]	Graphite Black	Quart	L
810J [™]	Fine Aluminum	Quart	L
811J [™]	Medium Aluminum	Quart	Н
813J [™]	Medium Coarse Aluminum	Quart	Н
814J [™]	Coarse Aluminum	Quart	Н
815J [™]	Multi-Grade Aluminum	Quart	L
816J [™]	Medium Fine Aluminum	Quart	М
818J [™]	Brightness Adjuster	Quart	М
819J [™]	Fine Bright Aluminum	Quart	V
820J [™]	Violet	Quart	Н
821J™	Violet Blue	Quart	Н
826J [™]	Organic Blue	Quart	М
827J [™]	Blue	Quart	V
828J [™]	High Strength Fast Blue	Quart	Н
829J [™]	Light Blue	Quart	L
830J [™]	High Strength Fast Green	Quart	Н
831J [™]	Low Strength Fast Green	Quart	L
832J [™]	Green	Quart	L
833J [™]	Green Gold	Quart	L
841J™	Yellow	Quart	М
842J [™]	Light Yellow*	Quart	
843J [™]	Bright Yellow	Quart	М
844J [™]	Medium Yellow*	Quart	L
845J [™]	Yellow	Quart	М
846J [™]	Yellow Orange	Quart	L
850J [™]	Brilliant Red	Quart	Н
851J [™]	Bright Orange*	Quart	L

▼ Very Fast Mover

■ Fast Mover Medium Mover

^{*}Contains lead.

DuPont™ MasterTint® Movement Guidelines (continued)

DuPont [™] I	MasterTint® Movement Guidelines (continued)	■ Very Fast Mover ■ Fast Mover Medium Move	er Low Move
Stock Code	Product Description	Container Size	Movement Guidelines
DuPont" M	asterTints*		
853J [™]	Red Orange	Quart	М
855J [™]	Light Red	Quart	Н
858J [™]	Deep Maroon	Quart	L
862J [™]	Transparent Red	Quart	Н
864J [™]	Magenta	Quart/Gallon	V
866J [™]	Red Violet	Quart	M
870J [™]	Low Strength Fast Blue	Quart	L
878J [™]	Aluminum Gold	Quart	L
881J [™]	Yellow Oxide High Solids	Quart	L
882J [™]	Low Strength Yellow Oxide	Quart	М
884J™	Low Strength Red Oxide	Quart	M
885J [™]	Transparent Maroon	Quart	Н
886J [™]	Opaque Red	Quart	М
890J [™]	Yellow Transoxide	Quart	M
891J [™]	Red Transoxide	Quart	М
893J [™]	Brown	Quart	L
894J [™]	Extra Coarse Aluminum	Quart	М
895J [™]	Bright Coarse Aluminum	Quart	V
979J™	Aluminum Orange	Pint	L
DuPont [™] M	asterTint [®] Specialty Additives		
1001S [™]	White Pearl	Pint	V
1002S [™]	Red Pearl	Pint	V
1003S™	Bronze Pearl	Pint	L
1004S™	Blue Pearl	Pint	V
1005S [™]	Gold Pearl	Pint	V
1006S [™]	Copper Pearl	Pint	М
1007S [™]	Violet Pearl	Pint	M
1008S [™]	Moss Green Pearl	Pint	L
1009S [™]	Super Green Pearl	Pint	M
1010S [™]	Red Satin Pearl	Pint	L
1011S [™]	Fine Satin White Pearl	Pint	L
1012S [™]	Fine Satin Blue Pearl	Pint	L
1013S [™]	Orange Highlight Pearl	Pint	L
1014S [™]	Rutile Red Pearl	Pint	М

DuPont™ MasterTint® Movement Guidelines (continued)

DuPont [™] N	lasterTint® Movement Guidelines (continued)	▼Very Fast Mover ■ Fast Mover Medium Mov	er Low Mover
Stock Code	Product Description	Container Size	Movement Guidelines
DuPont [™] Ma	sterTint* Specialty Additives (continued)		
1015S [™]	Blue Green Pearl	Pint	М
1018S [™]	Medium White Pearl	Pint	М
10195™	Red Green Pearl	Pint	L
1020S [™]	Crystal Silver EFX	Pint	Н
1021S™	Gold EFX	Pint	L
10235™	Radiant Red EFX	Pint	V
10245™	Galaxy Blue EFX	Pint	М
1025S [™]	Stellar Green EFX	Pint	L
DuPont [™] Ch	romaSystem [™] Balancers / Binders / Other Additives		
150K [™]	DuPont™ ChromaBase® Basecoat Balancer	Gallon	V
175K™	DuPont™ ChromaBase® Basecoat Binder	Gallon	V
62320F [™]	DuPont™ ChromaPremier® Basecoat Binder	Gallon	V
62330F [™]	DuPont™ ChromaPremier® Basecoat Balancer	Gallon	V
7020G [™]	DuPont™ ChromaOne® Single-Stage Binder	Gallon	М
7030G [™]	DuPont™ ChromaOne® Single-Stage Balancer	Gallon	М
52320N [™]	DuPont™ ChromaPremier® Single-Stage Binder	Gallon	М
52330N [™]	DuPont™ ChromaPremier® Single-Stage Balancer	Gallon	М
3045™	Low Gloss Vinyl Clear	Quart	М
305S [™]	Medium Gloss Vinyl Clear	Quart/Gallon	Н
3065™	High Gloss Vinyl Clear	Quart	М
4530S [™]	Flop Control Agent	Quart	V

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DuPont Refinish Mixing Cup - 12 oz.	E-4880	Paint Strainers – 226 Micron, Nylon	M-63
DuPont Refinish Mixing Cup – 32 oz.	E-4881	Paint Strainers – 125 Micron, Nylon	M-6254
Mixing Cup Lid – 12 oz.	E-4884	Fillon Pearl Tray for up to 25 Pearl Containers	E-4649
Mixing Cup Lid – 32 oz.	E-4885	DuPont Refinish Polyester Spray Suit – M	M-6049
Fillon Universal Fit Mixing Lid Qt. for Water & Solvent	E-4893	L XL	M-6050 M-6051
Fillon Universal Mixing Lid Gal. for Water & Solvent	E-4894	2XL 3XL	M-6052 M-6053
Plastic Viscosity Cup – Zaun #2	M-50	DuPont™ Tyvek° Disposable Shoe Covers	M-5913
Fillon Quick Mix Motor Module	E-4617	Tack Cloth	M-64
Fillon Quick Mix 220 Mixing Machine 2 Gal. Shelves, 2 Qt. Shelves	E-4642	DuPont™ Sontara° First Tack Cloth – Heavy Residue	E-4140
Mixing Table with Extension	130ST90	DuPont™ Sontara° Primary Tack Cloth – Medium Residue	E-4586
Fillon Metal Wall Storage Cabinet – 4 Shelves	E-4651	DuPont™ Sontara° Final Tack Cloth – Light Duty, Recommended for Use with Cromax° Pro	E-4141
Cyclone Pneumatic Paint Shaker	M-232	DuPont™ Sontara° Polish & Detail Cloth – Roll	E-4144
Cyclone Pneumatic Paint Stand	M-233	DuPont™ Sontara° Polish & Detail Cloth - Box	E-4145
Hand-Held Blower for Waterborne Basecoats	E-4925	DuPont™ Sontara° Light Duty Cleanup Wipes	E-4365
Hand-Held Blower Stand	E-4926	DuPont™ Sontara° Heavy-Duty Maintenance Wipes - Roll	E-4584
Dedoes Premium Computer Equipment Cabinet	E-5105	DuPont™ Sontara° Heavy-Duty Maintenance Wipes – Bulk	E-4968
Wooden Paint Stir Sticks	M-62	DuPont™ Sontara° Solvent Wash & Dry	E-4142
DuPont™ ChromaBase° "4 to 1" Mixing Stick	M-5104	DuPont™ Sontara° Pre-saturated Low-Temp Static Control Wipes – Case	PS-39559
DuPont™ ChromaPremier® Mixing Stick – Clearcoats	M-4959		3-33333
DuPont™ ChromaPremier® Mixing Stick – Primers & Sealers	M-4960	DuPont™ Sontara° Pre-saturated Mid-Temp Static Control Wipes – Box	PS-3975S
DuPont™ Cromax® Pro Mixing Stick	M-6164	DuPont™ Sontara° Pre-saturated High-Temp Static Control Wipes – Pouch	PS-3995S
DuPont™ ChromaSystem™ Mixing Stick	M-4962	DuPont™ Sontara° Pre-saturated Low VOC Wipes – Box	PS-3909S
Ultra Productive Mixing Stick for		DuPont™ Sontara® Storage Rack for Boxed Cloths & Wipes	E-4473
Primers, Sealers, Clearcoats	M-4961	DuPont™ Sontara° Storage Rack for Rolls of Cloths & Wipe	s E-4474
DuPont™ ValueShade° Universal Mixing Stick	M-4963	DuPont™ Sontara° Magnetic Storage Rack	
Metal Color Test Panel – Gray	M-5987	for Presaturated Wipes	E-4600

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